



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB T103314-105
Job Sheet 189154



Part No: RB T103314-105

Job Qty: 6 pcs

Part Name: Gasket



DAS
21
9-88

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/21/19

Job Tracking No:

Due Date: 2/11/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG T103314 Rev.A IPP Rev. A 18.11.29 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	6 pcs	2/11/19	2/11/19	0.00	0.60	Waterjet - Flow		SC 17/02/04
110	QC 2	6 pcs	2/11/19	2/11/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 38		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		SC 19/02/04
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		

Plex 1/21/19 11:08 AM Dart.lajeunesse.marie



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S152118



Part: RB T103314-105

Job No: 189154

Serial No/Batch: S152118

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 02/08/19

120	QC 8	6 pcs	2/11/19	0.00 0.00	QC 8 - 12		
					QC 8 - 14		
					QC 8 - 17		
					QC 8 - 20		
					QC 8 - 25		
					QC 8 - 3		
					QC 8 - 32		
					QC 8 - 33		
					QC 8 - 35		
					QC 8 - 38		
					QC 8 - 39		
					QC 8 - 4		
					QC 8 - 44		
					QC 8 - 45		
					QC 8 - 49		
					QC 8 - 58		
					QC 8 - 8	DAS 40	
					QC 8 - 9	DAS 9	
					QC 8 - 68	9-89 9-89	
130	Packaging 3-1 - Stock - B4B	6 pcs	2/11/19	0.00 0.00	Packaging 3 - 1 - B4B		
					Packaging 3 - 2 - B4B		
					Packaging 3 - 3 - B4B		
					Packaging 3 - 4 - B4B	DAS 28	
					Packaging 3 - 5 - B4B	9-89	
140	QC 21 - SA	6 pcs	2/11/19	0.00 0.00	QC 21 - SA - 21	DAS 21 9-89	
Part Op 100 - 1-Cut as per DWG. DWG. Rev: <u>N/A</u> PROG. Rev: <u>N/A</u> 2-Deburr if necessary Descriptions: 130 - .						DAS 21 9-89 FEB 21 2019	
Job BOM							
Part / Item Component Name					Quantity	Operation	Container
86015K11 Neoprene Rubber Sheet, 12" x 12" x 1/16" Thick, (60A Medium Hard)					3 sf (.5 ea)	100-Waterjet - Flow - 1	5148006
Job Allocations							
Operation	Component Part	Required	Inventory	Allocated			
100-Waterjet - Flow - 1	86015K11	3	0	0			
Part Specifications							
Specifications could not be found.							

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GA037

Technical drawing of a circular flange with the following dimensions and labels:

- Horizontal dimensions (from center to edge):
 - 3.575 (x2)
 - 2.739 (x4)
 - 1.511 (x4)
- Vertical dimensions (from center to edge):
 - 3.575 (x2)
 - 3.240 (x4)
 - 2.298 (x4)
- Labels:
 - $\varnothing 7.79$
 - B.C. $\varnothing 7.150$ REF. ONLY
 - $\varnothing 6.50$
 - $\varnothing .40$ (x12)

B.C.Ø7.150
REF. ONLY

Ø.40
(x12)

Ø6.50

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 189154 MC5
19-10-67

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
			-105	1	GASKET	CORK W/ADHESIVE	Ø7-3/16 x 3/32
	ASSY #						

RED BARN MACHINE

TRANS. COVER AND LIFT PLATE ASSY.; GASKET

RB T103314-105

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:

DECIMALS	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± .5°
.X ± .1	

UNLESS OTHERWISE SPECIFIED
1. BREAK ALL SHARP EDGES
.015 x 45° PR .015 R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

DRAWN BY:	PERRITT
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APPROVED	
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HEAT TREAT	
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TREAT	
FINISH	
SPEC	

SPEC	USED ON MODEL
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USED ON MODEL
BELL

	DLL		

5	00	SHEET	1	-	C	1
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SCALE	NTS
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DATE	3-5-09
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SHEET	1 of 1
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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042) _____	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					